

INSTALLATION INSTRUCTIONS FOR ACI  
68-79 FRONT INDY SPOILERS  
HSF010, RSF010

IMPORTANT!  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. REMOVE FACTORY INSTALLED SPOILER. RETAIN BOLTS FOR INSTALLATION.
2. USING A ¼" DRILL BIT, DRILL HOLES THROUGH PRE-MARKED LOCATIONS ACROSS TOP EDGE OF THE NEW SPOILER. YOU MAY ELONGATE THESE HOLES FOR BETTER ALIGNMENT.
3. PLACE SPOILER IN POSITION AND INSTALL THE SIX (6) FACTORY BOLTS. FINGER TIGHTEN ONLY.
4. TAPE THE UPPER POINTS OF SPOILER IN PLACE WITH THE SPOILER TABS IN THE WHEEL WELLS. IF WHEEL WELLS HAVE BEEN GROUND TO ACCOMMODATE LARGER TIRES, A FIBERGLASS TAB WILL HAVE TO BE ADDED TO THE WHEEL WELL TO COMPLETE THIS STEP.
5. DRILL TWO (2) HOLES THROUGH THE WHEEL WELL LIP AND THE FLANGE ON THE SPOILER. ONE SHOULD BE ABOUT 3" DOWN FROM THE TOP, AND THE OTHER ABOUT 6" DOWN.
6. INSTALL THE TWO (2) BOLTS AND NUTS THAT WERE SUPPLIED WITH THE SPOILER. FINGER TIGHTEN ONLY.
7. WHEN SATISFACTORY FIT IS ACHIEVED, REMOVE SPOILER AND COMPLETE PAINT WORK.
8. REINSTALL SPOILER.