

#### **INSTRUCTION SHEET**

**Part Number** 

698-837

**Application:** 2005–2013 Corvettes



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# **C6 Exhaust LED Lighting Kit**







NOTES TAILPIPE LIGHTING KIT: See page 5 for an alternative wiring method which may be easier than removing the side markers.

Step 1: Raise the rear of the car up a little and using a #15 torx remove one of the outer tailights.



Step 2: Look through the tailight opening and locate the rear side-Marker connector (red arrow). If you can release the latch and disconnect the connector you can wire it without removing the marker light. If not, you will have to remove the marker housing. See next photo.







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# **Description** (cont.)

**Step 3:** This shows the tabs you need to release to remove the housing. Squeeze the rear clip to release, pull out a little on the housing and then push the tab on the front clip forward to release it.



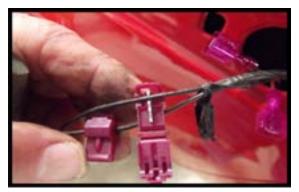
**Step 4:** Release the connector by depressing this tab.



**Step 5:** Feed the led wires through the tailight opening and to the connector you unplugged. Strip back some of the covering on the wires so you can install the connectors.



**Step 6:** Place the wire in the metal V and fold the connector closed until it latches. Repeat for both wires.



### **Description** (cont.)

**Step 7:** Plug the led wires into the back of the connectors as shown. Black led wire to black car wire, Red led wire to brown car wire. Seat connector completely as shown by the top connector. You can turn on the lights to be sure the LED strip lights.



**Step 8:** Now drop the led strip down behind the trunk/hatch area to the exhaust area.



**Step 9:** Wipe the rear edge of the rear fascia where the leds will be mounted with the alcohol pad.



**Step 10:** Cut the very top off the adhesion promoter pack and squeeze the excess fluid back into the packet. Fold the top over and seal to preserve the fluid for other kits you may have purchased. Wipe a thin coat on the mounting area of the car and let dry.



### **Description** (cont.)

**Step 11:** Center the led strip over the exhaust and use a small spring clamp to hold in place. Peel the red backing from the strip and mount led strip to the rear edge of the rear fascia as shown. Press and hold in place for a minute or two.



**Step 12:** We prefer to drill a 1/8" hole to secure the wire end of the strip. This keeps this end from possibly dropping down over time. Use the supplied cable ties to secure wiring away from all exhaust pipes.



You can now plug in the side marker light if you removed it, feed the connectors and wires through the hole and push the marker light back into place. Plug the marker light connector back in if you did not remove the marker light.

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#### **Description** (cont.)

## **Alternate Wiring Method**

You can also wire the tailpipe leds into the license plate lights. Use a #15 torx bit to remove one of the license plate lights. Fish the led wires up to the license light opening. Strip back some of the covering to install the t-tap connectors as described in the wiring instructions for connecting them to the side markers. Wires will be black and dark brown. Test the leds by turning on the lights. After they are working, reinstall the license light and be sure to wire tie all wires away from the exhaust. Follow the instructions for mounting the led strip to the rear fascia and don't forget to attach the end of the strip with a wire tie as described in the other instructions.





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