



Application: 1998-2004

Part Includes

1 - Component

Wing, Convertible & Fixed Roof Coupe



Tools Needed



Search: **Body Panels - Fiberglass**
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IMPORTANT! READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

The following instructions include 12 steps to facilitate the installation of the part number listed. Please be aware of the NOTE and TIP reference sections. You may call American Custom Industries for technical advice, 8am-5pm Eastern, should you need assistance at 1-800-822-8020.

STEP 1.

Locate and cut out templates supplied with product instructions. Tape templates on car, aligning templates where bumper, deck and quarter panels meet.

STEP 2.

Using a scratch awl, mark center of template holes onto bumper. Remove templates and drill all mounting holes using a 5/16" drill bit.

STEP 3.

Remove center mounting stud from wing, using caution not to damage stud threads. TIP: Double-nutting studs allows for easy removal.

STEP 4.

Locate the "T" strip drilling jig supplied with your new wing and place the raised center of the jig into the center mounting stud hole in wing.

STEP 5.

With jig inserted, place wing on car in mounting position allowing outer wing feet mounting studs to penetrate through holes previously drilled in Step 2.

STEP 6.

With wing in mounting position, turn one end of drilling jig to point to rear of car and tape jig to car. Remove wing from car, leaving jig taped in place.

STEP 7.

Using 3/32" drill bit and the center of the "T" strip drilling jig as a guide, drill center mounting hole. Remove drilling jig and enlarge hole with a 5/16" drill bit.



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Description (cont.)

STEP 8.

Reinstall center mounting stud in wing, using caution not to over-tighten to avoid damage to threads in wing.

STEP 9.

Place wing onto car in mounting position, allowing all mounting studs to penetrate through all mounting holes.

STEP 10.

To gain access to outer wing feet mounting studs, remove left and right outer taillight housings. Taillight housing can be removed by removing 2 #T-15 Torx head screws on each housing. Install all outer mounting stud nuts. **NOTE:** Only finger-tighten at this time.

STEP 11.

To gain access to the center mounting stud, the license plate/backup light assembly and third brake light assembly must be removed. First, remove license plate/backup light assembly by removing 4 #T-15 Torx head screws. Remove third brake light assembly by removing the 7mm hex head screw that secures it to the bumper. Install center mounting stud nut. **NOTE:** Only finger-tighten at this time.

STEP 12.

Check fit of wing to car. Make any necessary adjustments before continuing to next step.

STEP 13.

Remove all five mounting stud nuts and remove wing from car. Complete all necessary prep and paint work.

NOTE: Before prep sanding begins, wash wing down with a strong detergent, such as dish soap, to remove any mold release agents present from the manufacturing process.

STEP 14.

Once paint work is complete, reinstall wing using all 5 mounting stud nuts. Reinstall both outer taillight housings. Reinstall third brake light assembly and license plate/backup light assembly.

STEP 15.

Installation is now complete.