



Application: 1990-1995

Part Includes

1 - Component

Dash Cluster Light Bulb Kit



Tools Needed



Search: *Lighting, Exterior & Interior*
www.mamotorworks.com

1990-1995 Cluster Bulbs

STEP 1.

To access the cluster indicator and back-lighting bulbs you will have to remove the cluster from the dash.

STEP 2.

Remove the positive battery cable and wait 10 minutes before proceeding to remove the cluster. The air bag DERM (Diagnostic Energy Reserve Module) can deploy the air bag for up to 10 minutes after the power has been removed from the car.

STEP 3.

After 10 minutes, remove the left lower dash panel. Remove the two 15 Torx screws on the left outer side of the dash. Then remove the three 7mm headed screws and the front retainer at the fire wall.

STEP 4.

Unplug the courtesy lamp lens assembly and set the panel aside. Remove the metal knee-bolster retaining bolts on both sides of the panel and set it aside. Remove the bolts holding the steering column to the instrument panel.

STEP 5.

Lower the column as low as possible, allowing enough room to remove the cluster lens from the dash cluster. Once the lens is removed, remove the screws holding the cluster to the instrument panel. Pull the cluster rearward and unplug the wiring connector. Lay the cluster face down on a soft cloth and remove the back plastic cover screws. Set the cover aside. Replace the bulbs by turning the socket counterclockwise.

STEP 6.

Reverse the procedure to reassemble all components.



Mamotorworks



@CorvettePassion



MidAmericaMotorworks



CorvettePassion

2900 North Third Street, Effingham, IL 62401

800.500.1500 • Worldwide: 217.540.4200 • FAX: 217.540.4800

www.mamotorworks.com • generalmail@mamotorworks.com

©Mid America Motorworks, Inc. All rights reserved.



Description (cont.)

- | | | | |
|-------------------------|------------------------------|-------------------------------|-----------------------|
| 1. Brake Pressure/Level | 6. Right Turn Signal | 11. One To Four TT | 16. LCD Illumination |
| 2. Park | 7. High Beam Indicator | 12. Door Ajar | 17. LCD Illumination |
| 3. Fasten Seat Belt | 8. Left Turn Signal | 13. Change Oil | 18. Gage Illumination |
| 4. Check Gages | 9. Tach Illumination (Upper) | 14. Security | 19. Gage Illumination |
| 5. Gage Illumination | 10. Nut Used | 15. Tach Illumination (Lower) | 20. Gage Illumination |

