

INSTRUCTION SHEET

Part Number

603-606

Part Includes

4 - Stainless Steel Exhaust Tips

1 - Bolt Kit

1 - Shim Kit

Application: 1984–1991 Corvette

Corvette Exhaust Tips















Proper alignment is important. Take the time to get the best possible appearance on your car. Some owners prefer to paint the insides of their tips black. If you want to paint them, do so before installation. Painting is not required for rust protection. MID AMERICA MOTORWORKS exhaust tips are made of corrosion - resistant stainless steel.

STEP 1.

Slip the tips over the tailpipes. The inside of the tips are larger than the outside of the exhaust pipes to allow for the enclosed shims used for alignment.

STEP 2.

Cut and install the shims as necessary. If shims alone will not correct the alignment, it may be necessary to bend the tailpipes slightly. You can easily bend the pipes by sliding a 3" or longer piece of pipe over the tailpipe to use as a lever. Use a little muscle and check the alignment again. Repeat until proper alignment is achieved.

STEP 3.

Once you have everything aligned and parallel, check the clearance between the body and the tips. It is best to allow about 1/2" for cleaning and movement in the exhaust system. If the tips are too low for taste, you can raise them with a little modification to the rear muffler bracket as explained below.

STEP 4.

BRACKET ADJUSTMENT: First remove the bolt into the muffler and the two bolts holding the bracket to the cross bar. Remove the rubber portion and either squeeze the bracket in a vise or use a hammer to compress the bends. This process should bring the tailpipes up enough for proper appearance. After reinstallation check to make sure there is enough clearance around the muffler to avoid rattles.

STEP 5.

When you have achieved the desired alignment, install the 1/4" bolts with the washers and lock nuts provided onto the extension with the fasteners on top. The bolt must be beyond the angle cut on the tailpipe for secure installation.

STEP 6.

Check alignment again on all four extensions and tighten the bolts. Check the tips to make sure they are secure. If necessary, loosen the bolt and add a shim to further align. Remember, a little extra effort will always show on final installation.





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