

**Application:** 1984–1989 Corvette

### **INSTRUCTION SHEET**

**Part Number** 

603-136

**Part Includes** 

1 - Dash Component

## Flat Passenger Replacement Dash



#### **Tools Needed**











NOTE: INSTALLATION REQUIRES TIME AND PATIENCE. PLEASE READ AND FOLLOW THESE INSTRUCTIONS FOR BEST RESULTS.

#### STEP 1.

Remove top dash pad (Figure 1). Remove screws under lip of dash. Remove screws at defrost vent. Carefully remove upper dash pad from position, making sure that all fasteners have been removed. Top dash pad may be stuck in place with factory sealer caulk. It may be necessary to gently tug the dash pad from its position. \*If your Corvette is equipped with a non-Bose stereo system, disconnect speaker wires for the dash speakers. TIP: You may want to clean the upper dash pad at this time. You will be able to access areas that are hard to clean with the dash pad installed.

#### STEP 2.

Remove the plastic trim from each side of the right hand trim pad. Remove the right hand trim pad at tabs (Figure 1 & 2). Tabs located on the dash pad that hold the stock passenger dash panel in place must be removed to accommodate the new panel. You can save these tabs for reinstallation of the factory passenger dash panel, if you wish. NOTE: Steps 3-5 are all prefit steps to ensure that the dash will fit your Corvette. **DO NOT** permanently install the dash without pre-fitting.

#### STEP 3.

Remove the A/C duct from original passenger dash panel. (Figure 2) Remove backing from the double stick adhesive tape around the A/C vent opening on the new dash panel and install the A/C duct to the new panel. Pre-fit the new panel to the dash and determine the length of the duct hose. NOTE: It will be necessary to shorten the hose to accommodate the new dash panel. Trim the hose with a box cutter and check the A/C duct.

#### STEP 4.

Install new dash panel in place (Figure 3). Install plastic retainer taped strip into position. This taped strip secures the new panel to the outer side of the passenger dash. It may be necessary to double up the strips in this area. **NOTE:** When pre-fitting the dash, it may be necessary to lay an **optional tape strip** in Figure 1 - 1A, behind the panel to secure it in place.

#### STEP 5.

Remove the stock A/C vent duct hose. Reinstall shortened original duct hose (Figure 1). Keep in mind the stock duct hose may have to be shortened to fit.

#### STEP 6.

Once you have determined that everything will fit, permanently install the new dash. Refer to the above steps for guidance.

#### STEP 7.

Reinstall upper dash pad reversing the procedures in Step #1.





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# **Description** (cont.)

