



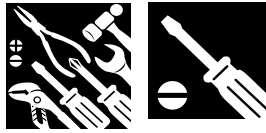
**Application:** Corvette 1997-2004 C5

**Part Includes**  
HUD & DIC LED lights

## HUD/DIC Dash LED Lighting Kit



### Tools Needed



Search: **Light**  
[www.mamotorworks.com](http://www.mamotorworks.com)

Since instrument cluster removal is required, we recommend installation be done by a qualified technician. If you elect to do the installation by yourself, we recommend logging onto [www.vetteessentials.com](http://www.vetteessentials.com). Click on installation instructions, Click on C5 aluminum gauge bezel installation and follow the instructions until you can remove the Hud/ Dic button modules.

**CAUTION:** Once the cluster is removed, never lay it on its face for more than 10 minutes or damage to the gauges can occur.

Once the button modules have been removed, remove the factory bulbs by using a tight fitting flat blade screwdriver to turn them 1/8 turn counter clockwise and pull them out. Next, refer to the pictures to correctly install the LEDs. These instructions are to help you position to work. **The positive side of the LED is marked with a red dot on the back to aid you in installing it properly.** If the LEDs are very tight in the holes, it may be necessary to use a small round file or dremel to slightly enlarge the hole. You can test the entire cluster before final assembly by extending the cable and plugging in the unit and testing. If an LED doesn't light, try removing it, turning it 180 degrees and re-installing it. Reverse instructions to re-assemble.




### HUD LED ORIENTATION 4 SMALL LEDS

This shows the position of the LEDs after they have been turned 1/8 turn and locked in place. Seat firmly with your finger and apply downward pressure while turning clockwise with a flat blade screwdriver. The page button will be dimmer than the rest. This is normal with LEDs.



### DIC LED ORIENTATION PHOTO 3 LARGER LEDS



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