

# **INSTRUCTION SHEET**

**Part Number** 

648-739

**Part Includes** 

- 1 Mounting Bracket
- 1 Removable Plate Frame
- 1 Hardware Kit

## **Application:** 2005–2013 Corvette

### **Tools Needed**





Removable Front License Plate Brackets









### **INSTALLATION:**

#### STEP 1.

Jack up car and place on jack stands in such a manner to gain easy access to the bottom of the front bumper. Refer to users manual for correct jacking procedure. With the 7mm socket and short extension remove and save the 7mm bolt at center back of cooling opening.

Remove the U-nut from the upper black section of the fascia by prying with the screwdriver and pulling with the pliers. Re-install the u-nut on the slotted portion of the mount bracket. Reaching inside the bumper fascia from the cooling opening find the two 7mm bolts directly behind the grill and approximately 3" either side of center and remove and set them aside. (They will not be reused.)

#### STEP 3.

Take the mounting bracket and carefully angle it up into the fascia from the cooling opening. By angling and rotating the bracket at the indentation where the 7mm bolt was the bracket will go up and inside the cooling area.

### STEP 4.

Reaching inside the cooling area with the cross brace, place cross brace on the mount bracket stud. Place the nylock nut on the stud and tighten with the 3/8" open end wrench. Place the completed mount bracket in its location centered on the grill. Insert the 7mm bolt in the rear center location. Install the 2 fender washers on the #8 screws. Install the #8 screws through the cross brace in the place of the 7mm bolts in the area behind the grill. Push bracket all the way forward and tighten all 3 screws.

### STEP 5.

Insert the plate frame into the mount bracket. Check assembly for clearance and alignment. Reposition if needed. Lower car off jack stands. Insert your license plate into the plate frame and install the 1/4" 20 screws into the lower two holes in the plate frame. Installation is now complete

The plate frame is easily removable when appropriate, such as for car shows, photo shoots, and racing. Simply pull on the frame in a straight and forward motion and it will pop loose. To replace the plate frame, insert the longer alignment pins in the lower connection point. Push the plate straight completely into the mount bracket until all four pins are completely in. Verify this either by feel or visually. Verification is important to prevent inadvertent loss of the plate frame.





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# **Description** (cont.)

#### WARRANTEE

This limited warranty does not apply to product if it has been:

#### STEP 1.

Altered outside in any way so as to negatively effect the performance and/or function.

#### STEP 2.

Subjected to misuse, abuse, negligence, or operating conditions other than those for which the product was intended. The limited warranty is extended to and enforceable by the first retail purchaser only and is in lieu of all other warranties expressed or implied, including warranties implied by law and warranties of merchantability and fitness. IAP does not authorize any person to make for it any warranty other than stated herein.

All warranty claims must be made by the first retail purchaser at the original place of purchase, or with an authorized distributor with a valid proof of purchase. The product will be sent to IAP for inspection.

For a period of two years, if it is determined that the product is defective, the purchaser's remedy is limited to repair or replacement of the product by either the retail store where the purchase was made or at a repair facility of IAPs choice. The purchaser's remedy does not include any labor, material, or transportation charges for the removal, shipping, or replacement performed. The original receipt must accompany the returned product.

Removal of any tag label, or other means of manufacturer's identification voids this warranty.

This limited warranty gives you specific legal rights and you may also have other RIGHTS THAT VARY from state to state. Some states do no allow limitations on how long AN IMPLIED WARRANTY LASTS so the above limitation may not apply to you. Some states do NOT ALLOW the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

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