

INSTRUCTION SHEET

Part Number

648-039



Application: 2005-2013

LED Taillight Assembly

Part Includes

4- LED Style Tailight Assemblies



Tools Needed



STEP 1.

Remove the original C6 taillight by removing torx screw located at the top of the lens face.

NOTE: Retain the Torx screw to fasten the new LED taillight assembly.

STEP 2.

Gently pull the original taillight assembly from the rear of the vehicle.

STEP 3.

Remove wiring harness by turning the bulb socket connector counter-clockwise.

Remove taillight bulb from the bulb socket.

STEP 5.

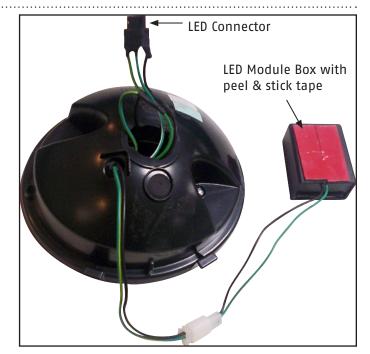
Remove foil overwrap from new LED assembly wiring connector and plug new LED assembly into the taillight bulb socket.

STEP 5.

Peel and stick LED module box to bulkhead inside the taillight opening.

STEP 6.

Insert LED assembly into taillight opening and fasten with torx screw removed in step 1.







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