



Application: 1997-2013 C5/C6 Corvette

638-569



Search: **Exterior Lightening**
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Part Includes

2- Sequential Turnsignal
Harnesses

Sequential Turn Signals



Tools Needed



DIRECTIONS FOR SAFE AND PROPER APPLICATION

For ease of installation, the C5 and C6 Corvette systems come with two separate harnesses. The harnesses are identical, so either can be installed on any side of the car.

Right Side

STEP 1.

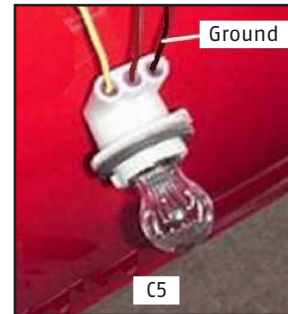
Using a Torx T-15 bit, remove the outer tail light fixture and remove the socket from the fixture. Set the fixture aside. Remove the gasket from the original socket, and store it in a safe place (you will not need this gasket).

STEP 2.

Looking at the socket, identify the BLACK GROUND wire. On a C5 model car, it is the wire on the right side of the socket, as you look at the bulb hanging with the wires pointing up. On a C6 model car, it is the wire on the left side of the socket, as you look at the bulb hanging with the wires pointing up. Mark this wire with one of the supplied cable ties. Remove the bulb from the socket.

STEP 3.

Select a new sequential harness and insert the bulb into the socket. Then install the sequencer socket into the tail light fixture. Make sure the wires in the harness are oriented so the module (black rubbery thing) is closed end "UP" and wire end "DOWN". Allow the harness to hang down in this position.



Step 2.



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Sequential Turn Signals

STEP 4.

Note the arrow on the cap on the sequential harness. The arrow marks the GROUND wire. Orient the harness connector so the GROUND wire is on the same side as the GROUND wire on the Corvette socket (the wire you marked with the cable tie). Push the harness connector into the Corvette socket. Make sure it snaps in all the way!

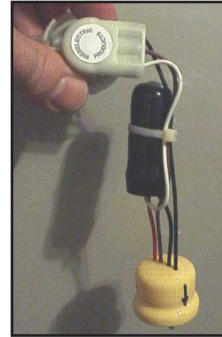
STEP 5.

Slide the cap down over the side of the socket. Note the correct position of the skirt. Make sure that it fully covers the socket to keep water out of it.

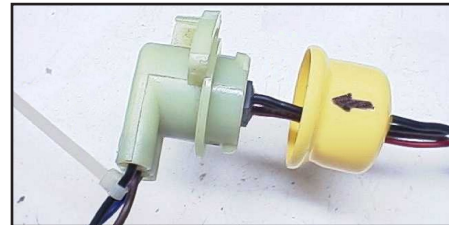
Left Side

Repeat the procedure for the outer fixture on the left side, using the other sequential harness.

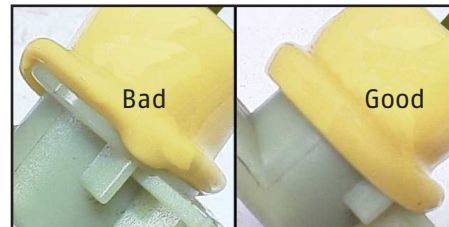
NOTE: When re-mounting the fixtures, be sure you mount them correctly. The module must be oriented with the closed end UP and the wires DOWN. Otherwise, water can collect inside and will destroy the module.



Step 3.



Step 4.



Step 5a.

Step 5b.