

INSTRUCTION SHEET

Part Number

630-413

Part Includes

1 - Component

Illuminated Fuel Rail Cover Factory Overlays, 2pc





Application: 2014–2019 C7 Corvette Stingray







STEP 1.

It is important to examine the surface to determine if any kind of special treatments have ever been used, such as wax/silicone treatments and/or polymer surface preps. Take a strip of masking tape and press it very firmly to make it adhere to the surface, then peel it off to see how difficult it is to remove. If the masking tape is removed extremely easy and/or does not stick at all, then you will need to perform a special surface preparation. In most cases, make a solution of a straight detergent (Johnson's Baby Shampoo or Palmolive Dish Soap) and water. Mix a 32oz bottle with about 5 table spoons of soap detergent. Wash the surface, scrubbing quite vigorously to remove any surface contaminates. After this is done, proceed to the regular preparation. Scrub the surface with alcohol and wipe dry. Test the surface again to see if there is tack. Apply a new strip of masking tape to the surface. If it adheres, it is ready. If it doesn't, then wash again and again if necessary until tack is achieved. Once a tack has been achieved, swipe the entire surface to be mounted with the adhesive promoter. This promoter is not a cleaner, but an adhesive accelerator when used on a nice clean and well prepared surface. This chemical will create a very reliable bondable surface.

Pre-shape the stainless part so that it conforms to the surface perfectly. Gently shape the part by hand a little at a time so that when the part is placed in position, it matches the surface without having to apply pressure anywhere on the part to make it fit the shape of the surface. It will look like it has been installed perfectly, before peeling and sticking.

Peel the red release liner from the back of the part. Keep in mind that the adhesive is very aggressive and it will not allow you to reposition it once it has made contact with the surface. Once all hole and the perimeters are lined up, set the part in place pressing firmly along the entire surface to bond the part and then remove the protective liner. The bond will become permanent after 24 hours.





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