

INSTRUCTION SHEET

Part Number

628-169

Part Includes

- 1 Stainless Mesh Grille
- 1 Adhesive Promoter Pack

Application: 2005–2009

Diamond Cut Laser Grille



Tools Needed



This new C6 grille has been constructed from two types of premium 304 stainless. Its components have been perfectly laser cut to a precise design. The diamond finish is not the common wire mesh found in other grilles of this type it has been laser cut and hand tooled specifically engineered to achieve the sparkle and glitter it possesses. This grille will never tarnish, pit or lose its luster and is very easy to install.

STEP 1.

The first step for this installation is to prepare the upper part of the grill opening by scrubbing the area with alcohol to remove wax and dirt. It is very important that this step is done vigorously in order to achieve a good permanent bond for the new grill so be sure to scrub the area hard and long. Once complete swipe the area only once with the adhesive promoter pack provided. This promoter is not glue but a very important surface prep agent that activates the 3M attachment tape.

Apply some 2" masking tape to the lower area of the grill opening to protect the paint during installation.

You will notice that the grille contains two hook shaped tabs at both ends. These tabs have been designed to be inserted in front of the factory grille at the two ends were there is a small notch formed in the body for the factory grille. Manipulate the grille into these two notches and set the two upper tabs so that they seat all the way back against the factory grille. At this time you take a look at the overall fitment to see if any shaping may be necessary and also to make note of just how the grille will be inserted for the permanent install.

STEP 4.

Now that you are ready to attach the grille take it out of position so that you can remove the red release liner from the two upper tabs and carefully reposition the grille being careful not to allow the two tabs to touch until you have correctly placed it in position. Then simply force the grille up to make contact with the surface area prepared earlier. Reach you arm around to the back of the grille and squeeze the two tabs up to the paint pressing between your fingers to achieve a nice thorough and complete bond. Remove the masking tape. A properly installed grill is one that does not touch the paint around its entire perimeter and should look suspended in the in the opening. Do not allow the grille to get wet for 24 hours.





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