



Application: 1997-2004

Loud Mouth Exhaust Install



Tools Needed



Part Includes

- 1- Driver Side Tailpipe
- 1- Passenger Side Tailpipe
- 1- Driver Side overaxle Pipe
- 1- Passenger Side Overaxle Pipe
- 2- Hanger Assy, Driver and Passenger Side
- 1- Install Kit

WARNING:

Exhaust system componets can remain extremely hot for extended periods of time causing serious injury. Allow the vehicle to cool (not running) for five hours before beginning the installation. SLP recommends wearing safety glasses for the complete installation.

STEP 1.

Disconnect the negative battery cable. Place the vehicle on a vehicle lift, as this will allow enough working space underneath the vehicle to complete the installation.

STEP 2.

Begin removal of O.E.M muffler/ overaxle assembly first by removing the nuts on both ends of the rear sway bar links (where each sway bar attaches to the link) and loosen the u-straps that hold sway bar to the aluminum center section. This will allow you to rotate the sway bar out of the way for passenger side muffler/overaxle assembly removal.

NOTE:

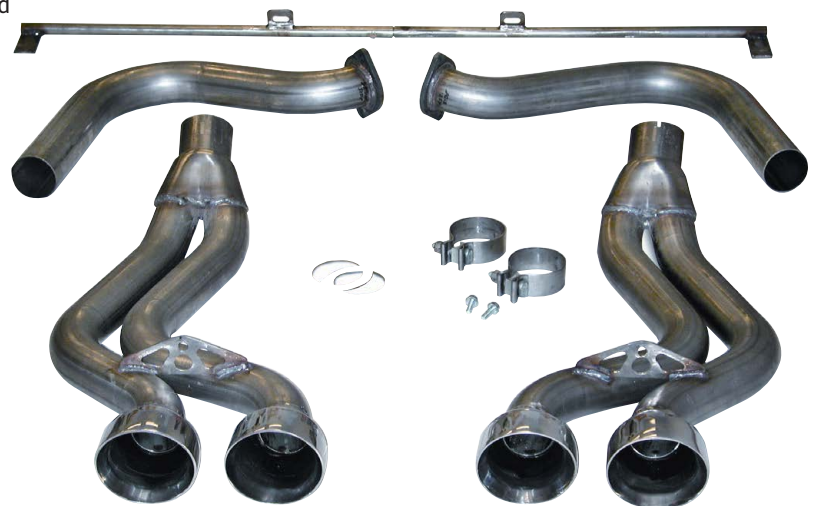
Automatic tramission will require cutting of the overaxle pipe to remove the muffler

STEP 3.

Remove each side muffler/ overaxle assembly by first loosening the notes on each side rear muffler hanger all but a few threads. This can be done using a 13mm socket on a 10" extension, between the rear edge of each muffler and the rear fascia. Then, loosen and remove the two bolts on each flange at the front ends of the overaxle pipes While holding the muffler/ overaxle assembly, finish removing the nuts on each rear muffler hanger, and carefully remove each assembly from vehicle.

STEP 4.

Check to be sure there is no remaining gasket material on the outlet flanges of the dual intermediate pipes on the vehicle; scrape flanges clean if necessary.



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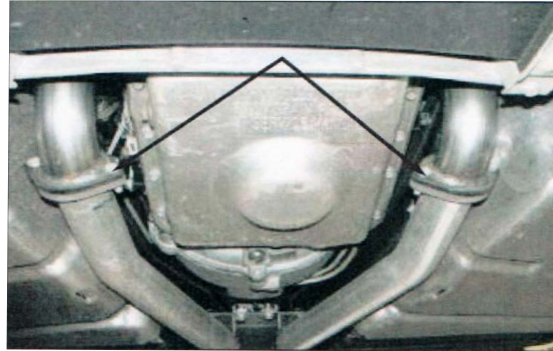
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Description (cont.)

STEP 5.

Identify each of the two overaxle pipes from kit b comparing the angle of their flanges (when looking downward on them). The passenger side overaxle pipe has a distinctly greater angle between the flange and the pipe. Put each overaxle pipe into place, and loosely install the two bolts in each flange on both sides. Reference photo below.



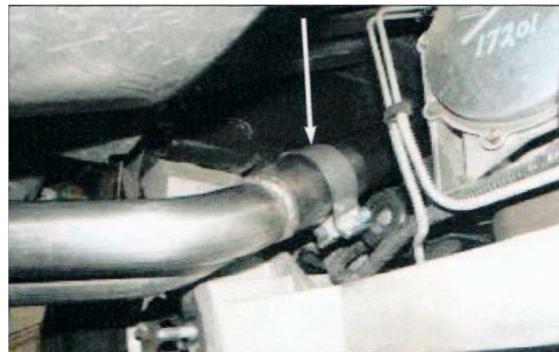
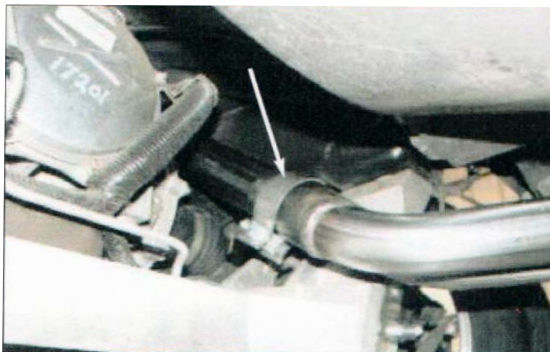
STEP 6.

Install both the passenger and driver side hanger assy. into the stock rubber mounts just inside the rear fascia. And loosely install the hex head screw, washer and nylock nut. Reference photos below for location of stock rubber mounts and location for hex head screw.



STEP 7.

Slide the two, 2 1/2" band clamps onto the inlet (cone) end of the two new tailpipe assemblies. Put each tailpipe assembly up into place. Tighten the band clamps only enough to hold the tailpipe assemblies from falling off. Reference photos below for location of the clamps.

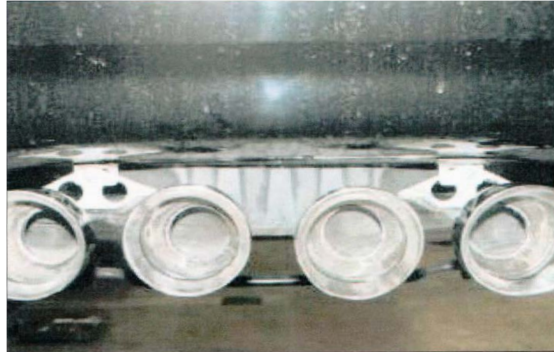




Description (cont.)

STEP 8.

Using the two remaining 5/16" hex screws and nuts, bolt the hanger assembly to the brackets welded onto each of the tailpipe assemblies loosely. Reference photo below.



STEP 9.

Next, align the tips by twisting the tip assembly. When the tips are aligned tighten down on the two band clamps then on the 5/16" hex head nuts and bolts to hold tips in place.

STEP 10.

Check over all bolts to make sure that they are tight.

STEP 11.

The installation is now complete.