

# **INSTRUCTION SHEET**

**Part Number** 

619-509

**Application:** 2005–2009 Corvette

## **Part Includes**

- 1 Brushed Stainless Drivers Knee Guard
- 1 Test Kit
- 1 Adhesive Promoter Pack



# **Tools Needed**

**Brushed Stainless Knee Guards** 



## **VERY IMPORTANT!**

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING YOUR INSTALLATION! YOU MUST FOLLOW THESE INSTRUCTIONS EXACTLY OR YOUR NEW PLATES MAY NOT ADHERE.

#### STEP 1.

BEFORE YOU BEGIN YOU MUST FIRST PREP THE DOOR PANEL IN ORDER TO ALLOW ADHESION!!!! You can do this by scrubbing the entire area first with household isopropyl alcohol. Then closely follow the procedures outlined in the following steps!!!!

#### STEP 2.

If your door panels have been treated with armor-all or silicone coatings, installation will NOT work unless these treatments have been REMOVED with special chemicals! Household Isopropyl alcohol alone WILL NOT remove it. NOTE: Some doors have been treated at the dealerships and the factory before you purchased the car. So to be extra safe we suggest that you please refer to the SPECIAL PREPARATION INSTRUCTIONS enclosed. We can not be responsible for plates not sticking due to improper door preparation!

# STEP 3.

NOTE: YOU HAVE BEEN PROVIDED WITH A SMALL ABRASIVE PAD AND 1 TEST STRIP.

# STEP 4.

Lightly scuff the area to be mounted with the abrasive pad provided and wipe off any and all shavings. This step will produce a raw surface. Once this is done swipe the entire area with the adhesive promoter (provided). Allow a few seconds to dry. Use the test strip provided to test tackiness of the door knee guard area to be mounted. If all the procedures from the SPECIAL PREPARATION INSTRUCTIONS have been preformed properly your test strip will stick. If it does not stick perform the entire preparation again until it does. DON'T ATTEMPT TO INSTALL YOUR KNEE GUARD TRIM UNTIL YOUR TEST

STRIP ADHERES PROPERLY. Installation errors are NOT manufacturing defects and parts CANNOT be returned due to improper installation .

#### STEP 5

Before you remove the red liner for permanent attachment place the knee guard plate into position and check the fit. Your plate come to you preformed however it will be necessary to form by hand to insure a nice perfectly contoured fit. When you are holding the plate up to the door it should lay flat and conform to the shape of the door without forcing it. (In other words it should look like it is installed and not be protruding from the door panel in any way). Please refer to the pictures at the end of these instructions. Make note of its position. NOTE: Be sure that your trim plate lays flat to your door with no gaps between it and your door.





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# **Description** (cont.)

# STEP 6.

Remove the red liner (be sure not to touch the adhesive) and carefully reposition the knee guard plate, press firmly on the plate to set.

**Note**: Care must be taken when cleaning your knee guard trim. It is a good idea to lightly dust your trim plate with a clean soft cloth first in order to prevent any particles from scratching it. Then wipe (using a new clean soft cloth) with a good quality streak free glass cleaner.

This is how your installed trim plates are designed to fit on your door panel.







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