

Application: Corvette 1997-2004

INSTRUCTION SHEET

Part Number

619-291

Part Includes

1 - Component

Carpet Sets



Tools Needed





TOOLS NEEDED:

- Screwdrivers (flat and phillips)
- Wrenches (to remove seats)
- Torx Bit (for removing seat belts, dash screws etc.)
- Putty Knife (for scraping)
- Heavy-duty Scissors (for trimming carpet, as needed)
- Sharp Knife (3" or 4" blade, to aid in removing carpet pieces that are glued onto plastic pieces). A knife is NOT recommended for trimming carpet.
- Vacuum (to clean the floor pan)
- Staple Remover
- Torque Drivers for the dash screws
- Ratchet and metric 15mm and 16mm sockets
- Paint Brush (for glue if using trim & track glue)
- Adhesive Glue or Spray Glue (2-3 cans recommended. The Poly backed sets will require more glue than the mass backed sets. Use our glue, part 100-812, to adhere carpet to the pan)
- Heat Gun or Hair Dryer (Helpful to heat and shape carpet) Use caution to only heat the backing of the carpet until pliable, shape and hold in place until carpet cools.
- Our interior screw kit, part 603–132 (Coupe) or 603–134 (Convertible), may be necessary to replace missing or stripped

DIRECTIONS FOR SAFE AND PROPER INSTALLATION

STEP 1.

Photograph each section of the carpeting before removal to reference during reinstallation. Pay special attention to how the riser carpet tucks and folds to create the finished look. For Convertibles, note how the seat belt cones and the upper door trim pieces attach.

To remove seats, move seat all the way forward to remove rear seat bolts then slide the seat all the way back to remove the front bolts. Disconnect battery while unplugging power seats. Remove seat belts and all plastic trim pieces that cover the edges of the carpet. (Use caution not to crack plastic pieces while removing).

As you are removing the carpet pieces, note which pieces lay over the top of other pieces.





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Description (cont.)

STEP 4.

Next, remove the plastic under-dash panels and the carpet pieces. Lay each new under-dash carpet piece face down, placing the original piece on top to mark and trim the new carpet. Make sure to cut this a little bit bigger and trim as needed. Glue the newly trimmed pieces onto the plastic housings and trim to fit if needed, then set aside for later installation.

STEP 5.

Remove door sills. Then remove nuts and screws for the radio and console bezels. After you remove the radio and console bezel screws, then you remove the bezels. Next, remove the halo plastic. Remove the plastic for targa top storage by twisting them out. Scrape and vacuum to remove all remnants of carpet and backing.

STEP 6.

Remove remaining carpet pieces (DO NOT throw the original pieces away, as you will want to use some of them to lay over the new pieces and pre-trim prior to installation).

STEP 7.

Next, install floor pieces. Lay one of the new floor pieces out, place the original on top and trim to match, making sure to leave enough carpet going up the back riser wall, so the riser will lay over the top of the floor piece. Place the newly trimmed piece in the car for detail trimming. When you are comfortable with the fit, hold down the front part of the floor piece, pull back the rear part, glue the backing of the carpet and that part of the floor pan, then press together. Apply pressure to the carpet, and pull the front part of the floor piece back, glue the backing of the carpet and the floor pan, then press in place. Repeat for other side.

STEP 8.

Fit the riser piece next, noting how the bottom flaps of the original riser were positioned over the front floor pieces. Lay the new piece down and place the original over it. Align the bottom, mark and trim the new piece to match the original. Make sure you leave extra carpet on the TOP flap of the new riser carpet, so when it is folded over the riser wall, there is plenty of carpet by the storage/speaker wells, and the rear mat will cover the raw edge of the riser. Refer to your pictures when finishing this piece. Holding the bottom part of the riser in place, pull back the top flap, glue and stick in place. Do not glue the main part of the riser until you have the floor pieces in place, as the riser lays over the top of the back edge of the floor pieces.

STEP 9.

Next, install the Rear Carpet. Position it so that the front of mat butts up to the riser and the back atches up with storage door compartments. Tuck carpet around top of wheel wells.

STEP 10.

Remove carpet from all storage doors and passenger side under dash door. You will have to pull the staples out of back side of doors, to make carpet come off easier, use a heat gun.

STEP 11.

Install the new under-dash carpets you had set aside earlier in step #5.

STEP 12

Replace seat belt housings, plastic trim pieces, etc. Set the seats in the car, and reconnect power supplies to the seats. Reconnect battery terminals and test the electrical functions of the each seat, then bolt down.