



Application: 1963-1964

Part Includes

1- Dash Cover

Center Dash Cover



Tools Needed



STEP 1.

Inspect the dash pad frame skin you have received to verify the color.

STEP 2.

Remove the dash pad frame from the car and remove the dash pads from the frame. To remove the pads from the frame, it is necessary to loosen the retaining clips that go through the frame and into the pads.

This is done by inserting the tip of a flatblade screwdriver into the seam in the middle of the retaining clip and twisting the screwdriver to spread the clip. Once the clip is spread, it can be removed with pliers. The pad should come free from the frame once all clips are removed.

STEP 3.

Remove all other items such as the speaker grille, clock, and radio surround bezel from the dash pad frame so all you're left with is a bare frame.

STEP 4.

Inspect your original dash pad frame skin. Dash pad frame skins can be installed over top of original skins or the original skin can be removed and the new skin installed directly on the fiberglass frame. The deciding factor is the condition of the original skin.

If the original skin is intact and adheres well to the frame, the Center Dash Cover can be installed over the original.

If the original skin is loose, torn or missing sections, it is best to completely remove the original skin and install the new skin directly on the fiberglass frame.

STEP 5.

Lightly sand the inside of your new dash pad skin with #60 grit sandpaper.

Lightly sand the outside surface of your original dash pad frame with #36 grit sandpaper.

Clean the areas you have sanded with mild solvent. Allow the solvent to completely dry before continuing.



Mamotorworks



@CorvettePassion



MidAmericaMotorworks

2900 North Third Street, Effingham, IL 62401

800.500.1500 • Worldwide: 217.540.4200 • FAX: 217.540.4800

www.mamotorworks.com • generalmail@mamotorworks.com

©Mid America Motorworks, Inc. All rights reserved.



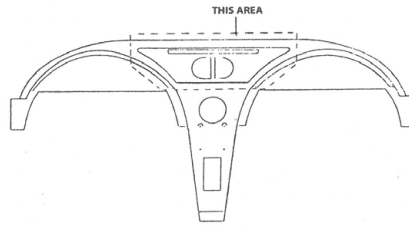
Description (cont.)

STEP 6.

Place the dash cover on the frame and align it in position.

STEP 7.

Fold the top of the frame skin toward the front of the frame to expose the top of the dash. Using interior spray adhesive, follow the directions and precautions on the can, apply two light coats of adhesive on both the frame and the new skin in the area surrounding the speaker grille. See diagram below.

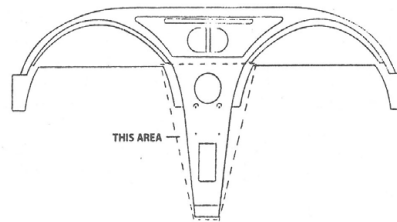


STEP 8.

Using heat from a blow dryer or heat gun to keep the skin soft and workable, smooth the skin into place on the section you have glued. Work out any air pockets or wrinkles as you smooth the skin in place.

STEP 9.

Lift the section of skin that covers the radio opening and fold it back to the point where the skin is glued down. Apply two light coats of adhesive to both the frame and the skin in this area. See diagram below.

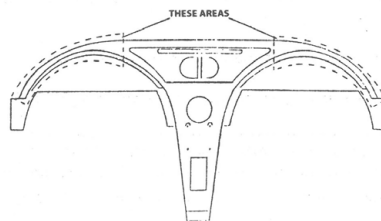


Using heat, smooth the skin into place. Work from the top section of the pad that is already glued down toward the bottom. Smooth out any wrinkles or air pockets as you go.

STEP 10.

Working on one side at a time, lift the section of skin to either side of the speaker grille, and fold it back to the point where the skin is already glued down.

Apply two light coats of adhesive to both the frame and the skin in this area. See diagram below.



Using heat, smooth the skin into place. Work from the center section around the speaker grille that is already glued toward the end of the frame. Perform these procedures on the other side of the frame. Allow the dash to sit for 10 minutes once all the sections are glued in place to allow the adhesive to cure.



Description (cont.)

STEP 11.

Using a razor blade or utility knife, trim away the excess skin material along the edges of the skin, using the original skin as a guide.

STEP 12.

From the back side of the dash frame, use a razor blade to carefully trim away the skin covering the speaker/ defroster opening. The dash indicator holes and the holes for the dash pad retaining clips.

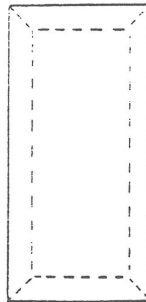
STEP 13.

From the back side of the dash, use a razor blade to trim away the skin material covering the hole for the clock.

Leave 1/8" of skin material around the perimeter of the hole so that when the clock is installed, it will push the material back through the hole.

STEP 14.

Spray two light coats of adhesive on the back side of the frame around the perimeter of the hole for the radio. Cut the skin covering the radio hole according to the dotted lines in the following illustration.



Remove the center section of the skin you've cut out. Pull the four flaps you've created through the hole and glue them in place on the back of the frame.

STEP 15.

The frame is now ready to have the speaker grille, clock, radio surround bezel, and dash pads replaced and to be installed back into the car.