

INSTRUCTION SHEET

Part Number

611-871

Bezel Retrofit Kit

Application: 1997–2004







Part Includes

- 2- Plastic Gloves
- 1-Alcohol Wipe
- 1-Textured Bezel
- 1-Sandpaper
- 1-Clear for Colored Bezels
- 1-Black for Black Bezels

NOTE: do not install in direct sunlight, as the adhesive may set up too fast (less than 85 seconds). Make sure any cracks on your Bezel are as even as possible so the new Bezel has a good fit. Do not use under 50 degrees. Wear gloves supplied in kit to protet skin from adhesive.

STEP 1.

Use the alcohol wipe provided to clean the top of the broken Bezel of cleaners, protectants, etc., and bottom of the new Bezel for a good adhesive bond. (VERY IMPORTANT! CLEAN WELL!!) On the bottom of the bezel cover, scuff up the smooth surface with coarse sandpaper in kit, then clean with alcohol wipe.

STEP 2.

Place the new Bezel cover over the existing Bezel and check for a good fit. It completley covers the broken Bezel down to the dash pad almost all installs. (use painters tape on top of new Bezel for protection from adhesive during install) Don't tape front of Bezel down to windshield, so tape can be removed.



STEP 3.

Place a piece of paper, cloth, etc. over the projector glass, and use blue painters tape to go around your broken Bezel on the dash pad for protecton from adhesive drips or excess from sides during install (Get as close as possible with tape).









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Description (cont.)

STEP 4.

Put a drop pf the adhesive around the entire bottom of the new Bezel zigagging about 1 inch apart. Now carefully place the new Bezel over the old cracked Bezel and apply firm pressure while properly aligning it dispersing the adhesive. Keep pressure on bezel for about 1 minute. (remember, the adhesive sets in up to 85 seconds depending on the condtions, humidity, temp, etc. do not use if under 50 degrees or in direct sunlight.) You dont need much adhesive, to much will prolong set up time. If weather is cold, run heater to warm up inerior before instillation.



STEP 5.

Release pressure, your new Bezel should be in place. CAREFULLY wipe off any excess adhesive, if any, on blue tape and remove tape from dash pad and bezel, and remove projector glass protection.

STEP 6.

Allow 24 hours for adhesive to fully cure.