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**Suggested Installation Instructions for Product Number:**  
**634-362, 2006-2009 Z06 Polished Aluminum Billet Lower Air Dam Grilles**  
**648-195, 2006-2009 Z06 Polished Aluminum Billet Lower Air Dam Grilles**  
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**PARTS INCLUDED:**

- 2-Billet Grille Inserts
- 4-Long Black Washer Head Screws
- 4-Brown Spacers
- 2-Adhesive Promoter Packs
- 2-Black Air Deflector Plates

Your new grilles are designed to attach directly to the underside of the factory air dam utilizing existing screw locations.

1. Jack up the front of your corvette and secure with jack stands to ensure safety. Begin by starting on either side of the car remove the two 9/64ths screws just to the left and right side of the vent hole under the air dam. **NOTE: These screws will not be reused.**
  
2. You will notice that there are two holes on either side of the new grille. Line these holes up with the screw locations you just exposed and fasten with the two long black washer head screws provided. Simply place the screw thru the grille hole then thru the brown spacers provided and snug down the grille at both locations. **NOTE: Be sure that the grille studs are facing down.**
  
3. After you successfully installed the grille prepare the underside of the air dam by wiping off any and all dirt in front of the grille opening using household rubbing alcohol until clean. Then swipe the area once with the adhesive promoter provided and attach the black air deflector by peeling the red release liner from the plate then set in place pressing firmly along the tape area to set. Do not get wet for 24 hours.
  
4. Repeat process for opposite side.