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Suggested Installation Instructions for Product Number: 619–502, 2005–2009 Stock Stainless Door Sill 619–503, Stock Stainless Door Sill 619–504, 2005–2009 Stock Stainless Door Sill 619–505, 2005–2009 Stock Stainless Door Sill 619–506, 2005–2009 Stock Stainless Door Sill 628–003B, 2005–2009 Stock Stainless Door Sill

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PLEASE NOTE: THAT THIS IS A PERMANENT INSTALLATION AND THE NEW DOORSILLS CANNOT BE REMOVED WITHOUT DAMAGING THE PART. PLEASE NOTE YOUR CAR WILL NOT BE DAMAGED IN ANY WAY.

Your new doorsills come to you with a protective liner. **DO NOT** remove the liner until step 4.

1. Thoroughly clean the surface first with soap and water then with household isopropyl alcohol.

- 2. Then swipe the same area with the adhesive promoter (provided). This promoter will guarantee a good permanent bond.
- 3. When you are satisfied with the fit, remove the red liner from the attachment tape, reposition your new sill and press firmly.

IT IS VERY IMPORTANT THAT YOU SLOWLY INSERT THE SILLS INTO PLACE. THE ATTACHMENT TAPE IS VERY RELIABLE AND IT MIGHT BE A GOOD IDEA TO MAKE A COUPLE OF TEST FITS BEFORE PULLING THE RED LINER! YOU HAVE ONLY ONE SHOT AT THIS SO GO SLOWLY!

4. Once in place remove the protective liner. Repeat steps 1-5 for the opposite doorsill.