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**Suggested Installation Instructions for Product Number:**  
**617-207, 617-209, 617-224, 619-114**  
**Corvette Front Sway Bar**

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1. Start by breaking the lug nuts loose on your front wheels.
2. Then securely raise and support the vehicle so the front tires are suspended and you have adequate space to work under the front of the vehicle.
3. Remove the lug nuts and front wheel, tire assemblies.
4. Next loosen and remove the nuts from the sway bar end links on both sides of the vehicle. **(A)**
5. Remove the four sway bar insulator retaining bolts from the front cross member. **(B)**
6. Hold the new front sway bar in place and install the insulator brackets and bolts into the front cross member. (Tighten to 43 lb ft) **(B)**
7. Install the front sway bar end links on both sides of the vehicle. (Tighten to 56 lb ft) **(A)**

