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**Suggested Installation Instructions for Product Number:****617-206, 617-208, 619-115****Corvette Rear Sway Bar****Count on Mid America Motorworks for all your Corvette Parts and Corvette Accessories**

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1. Securely raise and support the vehicle so you have adequate room to work under the rear of the vehicle.
2. Loosen and remove the rear sway bar end links. **(A)**
3. Remove the 2 sway bar insulator retaining nuts and 2 bolts from the rear cross member. **(B)**
4. Hold the new rear in position and install the insulator brackets nuts and bolts onto the rear cross member. (Tighten nuts to 70 lb ft and bolts to 49 lb ft) **(B)**
5. Install the rear sway bar end links on both sides of the vehicle. (Tighten to 56 lb ft) **(A)**

