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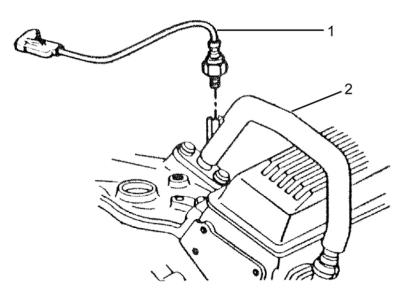
## **Suggested Installation Instructions for:**

609-645, 1985-1989 Heat Shield, EGR Pipe 609-647, 1985-1991 Heat Shield, EGR Pipe

The 1986-89 pipe has an EGR switch on the top end of the pipe. Remove this switch to install the new heat shield. The 1990-91 does not use the EGR switch. For installation on 1990-91, reverse the new heat shield so that the hole is at the bottom of the pipe.

## **Installing the New Heat Shield:**

- 1. Remove the positive battery cable.
- 2. Remove all of the old heat shield.
- 3. Wrap the new heat shield around the pipe with the two edges pointed towards the rear of the engine.
- 4. Press the velcro mates together, sliding the shield down while working your way upwards ending at the top of the heat shield at the sensor hole.
- 5. Align the shield's sensor hole and reinstall the EGR switch, if removed.
- 6. Reconnect the battery cable.



1-EGR Temperature Diagnostic Switch 2-EGR Pipe Shield