



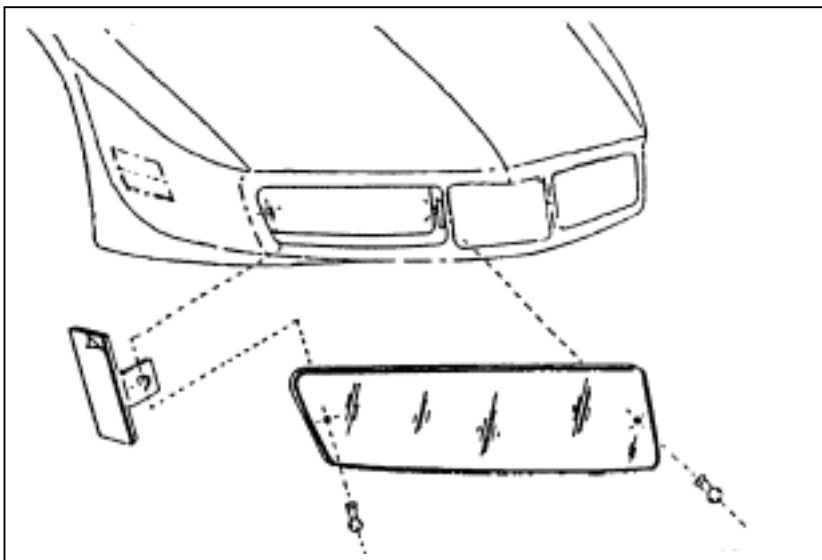
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## Suggested Installation Instructions for: 601-919, 1975-1979 Blackout Kit

AERO GRILL COVERS are designed to be secured to the vehicle with adhesive backed brackets that do not require any drilling. Or if you wish, they may be mounted with the supplied hardware.

1. Place grill cover (lens) over corresponding grill opening [in some cases, there are specific driver and passenger side lenses]. Position lens to obtain an equal amount of space between vehicle fascia around all edges of the cover.
2. To protect paint, a small strip of masking tape should be placed on sides of grill openings to mark on. While holding lens in place, mark the center of the hole (in lens) on side of grill opening; this will determine the location of the bracket. Repeat for other hole(s).
3. Remove cover. You should have marks on sides of grill opening for the appropriate number of brackets.
4. Select L-shaped bracket for corresponding lens hole [some brackets are bent to different angles. The way to determine proper bracket is to place a straight edge over the grill opening. Proper bracket will fit flush against straight edge and side of grill opening]. Place center of bracket on mark; using the straight edge across the grill opening on marks, slide brackets until they are against the side of the grill opening and straight edge. This will locate bracket flush with opening. Mark a horizontal line on side of grill opening (towards grill) to provide an exact bracket position.
5. Wipe area clean with rubbing alcohol. Peel off adhesive backing and position bracket. Hold and press firmly for 60 seconds. Please note that this is an industrial acrylic adhesive that requires 72 hours to cure. It is commonly used to bond dissimilar materials and will mount the bracket securely to withstand the torque of the ¼-turn fasteners.
6. Upon applying all brackets and completion of adhesive curing time, install the lenses with provided fasteners, using the special key.

NOTE: For those wishing to install lenses with the screws, lockwashers, and hexnuts, complete steps 1-4, and use a slow speed drill to make holes. Mount screws through the hole provided in bracket.



SEE NEXT PAGE FOR  
IMPORTANT INFORMATION

## SHADES OF COMPETITION REAR-END “BLACK-OUT” STYLING KIT

Rear-End “Black-Out” Styling Kit covers are designed to attach to the bracketry with 3M Dual-Lok fasteners (similar to velcro), and the brackets to the vehicle with 3M VHB acrylic adhesive tape. [Please Note: VHB tape is designed to bond dissimilar materials together, eliminating the need to drill holes. It can also be removed without damage to vehicle’s paint, if done slowly and properly.]

1. The rear-end bumper of your CORVETTE is manufactured from a rubbery-like polyurethane material. Because of this material’s propensity to expand and contract (temperature sensitive), it may be necessary to rotate the BLACK-OUT Lens within the taillight opening to obtain the best fit, while making note of it’s position. Remove lens.
2. Take one bracket assembly and note that its base is curved to match the curvature of the taillight opening. In most cases, the ideal bracket placement is either at the 3:00 position, 6:00 position, or 9:00 position depending on your particular vehicle’s rear bumper warpage. Upon determination of position, find the proper depth by placing a bracket at the 6:00 position and inserting the lens to see how far back the bracket is pushed. This will determine proper depth. Keep in mind that the depth may be different for each taillight opening (due to warpage).
3. Clean area of bracket placement with rubbing alcohol so it is free of dirt and wax. Peel off the backing from the bracket’s base and apply to its desired location. Press firmly for 30 seconds.
4. Next, peel off the backing from the Dual-Lok fastener facing you. Select the lens for this taillight opening and insert against adhesive backing, holding semi-firmly for 30 seconds.
5. Repeat for other lenses.
6. Note that the adhesives used on the bracketry require 72 hours to properly cure. Care should be made to avoid disturbing the lens assembly during this time.

