



---

**Suggested Installation Instructions for Product Numbers:**  
**618-649 1984-1987 Corvette Headlight Actuator Isolation Relay**  
**601-723 1984-1987 Corvette Headlight Door Actuator Relay**

The 1984-87 Corvettes have three relays that control the operation of the headlight doors. One isolation relay (618-649) and two for the headlight door actuators (601-723). All three should be replaced at the same time.

The relays are located in the left front bumper area and are mounted on the inner wheel housing.

**DIRECTIONS FOR SAFE AND PROPER APPLICATION**

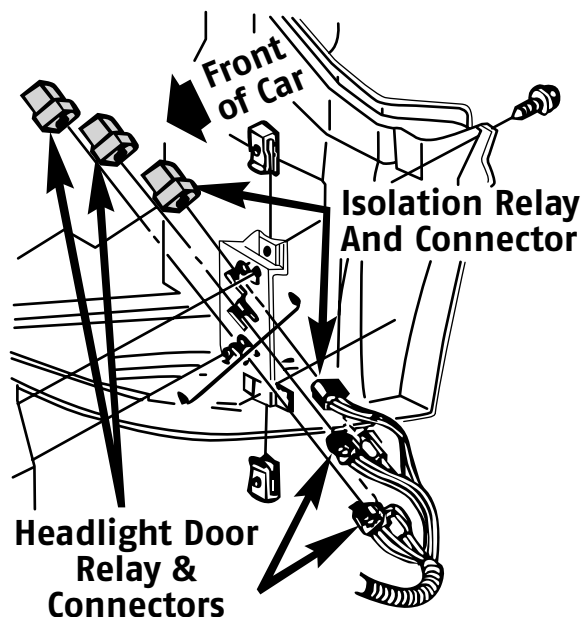
**Procedure:**

Step 1: To access the relays remove the two 7 mm screws holding the plastic cover over the relays.

Step 2: Remove the two 10 mm screws holding the bracket assembly to the inner wheel housing.

Step 3: To remove the relays, lift up the long metal plate lock that holds the relay to the bracket.  
The relay will then slide off the bracket.

Step 4: Install the new relay and reassemble components by reversing Steps 1-3.



**LH FRONT OF ENGINE COMPARTMENT ON  
WHEELHOUSE HEADLIGHT PANEL**