

Application: 1997–2004 Corvette

INSTRUCTION SHEET

Part Number

600-418

Part Includes

1 - Lettering Kit

Eurosport's Lettering Kit















Search: Lettering

INSTALLATION STEPS

There are a number of steps that are common to the installation of all EDI Exterior Trim Accessory Kits. To start this procedure make sure you have a clean dry work surface, towels, 3M blue or other masking tape, Windex, X-acto type knife and alcohol pads.



NOTE

Lettering kits are provided with several UV and protective layers, some with writing; you'll see your final results after all protective layers are carefully removed. Use of a knife may be necessary to carefully remove the secondary plastic coatings.



Cleaning the surface

Clean the area where the trim is to be applied using Windex or soap and water. Take care to ensure that the area is completely free from dirt, car wax or old protectant. Allow plenty of time for the area to dry before moving to step 2.



STEP 2.

Positioning (Dry-Fitting)

We recommend dry-fitting your piece(s) to all of their specific locations before removing any adhesive release paper. Each of our trim products vary in size taking care to observe the proper location during this dry fit, mark with a pencil if necessary.

When you are comfortable with the location of each part(s), go to the next step.



STEP 3.

Final Cleaning and Application

Using alcohol, perform a final cleaning of the area to be bonded to. Be sure that all body oils and vinyl protectant are completely removed. After removing the adhesive release paper, gently apply your trim item, being careful not to distort its shape while applying. This process is a one shot deal so take care. Your earlier dry fit should have you prepared to do it right the first time.









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Description (cont.)

NOTE: When you apply the piece(s), about 30% bond takes place immediately. Apply pressure manually and use masking tape, such as 3M blue painter's tape, to maintain pressure for a day or so. After 24 hours the adhesive is up to 70%, full bond is achieved in a few days.

Ultra-Chrome™ is provided with several UV and protective layers, some with writing; you'll see your final results after all protective layers are carefully removed. It is recommended on larger pieces that a second person help.





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