

Suggested Installation Instructions for Product Number: 375–569 Btl 1949–1977, Spr 1971–1979 Door Hinge Screw Kit

- 1. Remove door panel.
- 2. Locate Phillips head screws to be removed in door jamb area, and spray with a Penetrating oil. (One is behind Black plastic plug.)
- 3. Use an impact screw driver and loosen screws.
- 4. Before removing screws completely, locate hinge rivets in door panel area and drill these rivets using a drill no larger then replacement screws.
- 5. Now place the door on a work surface for hinge replacement.
- 6. Secure hinge in vise and drill side that mounts to door. Holes in hinge must be drilled to accept countersunk screws in kit.
- 7. Place new hinges on door (make sure you have correct hinge for location) and mount with new screw kit. Use lock washer & nut on back side of hinge.
- 8. Re-attach to car using original fasteners in door jamb area.

Note: Original hinges were riveted to doors.