



Suggested Installation Instructions for 313-532 and 313-533, Pop-Out Window Kit

1. Open the box and inspect your kit. Make sure you have the left and right assembly in your box.
2. Ensure that you ordered the correct year pop outs for your car. Small pop-outs fit 1950-64, while large ones fit 1965-79 Sedan.
3. Make sure your old windows and seals are removed from the quarter window on both sides.
4. Clean and prep the area where the new pop-outs will be installed.
5. Locate the holes on the inside body area where the new pop-out frames will be drilled and mounted to.
6. You should have 5 pre-drilled holes from the factory on the front end of the quarter window towards the engine where the hinge is to be.
7. Locate where the new pop-out latch is going to be installed, in the rear part of the window.
8. For 1950-64, you will have 4 dimples/indentations to mount the latch to the body. 1965-79 has only 3 dimples/indentations.

Note: From this point on, two people are necessary to continue installation.

Mounting the Hinge

9. From outside the car, have one person hold the correct side pop-out assembly. From the inside, the other person should line up the front hinge to the opening adjacent to the 5 holes for the pop-out hinge.
10. Insert the flat threaded hinge bar in the back of the hinge. Hold the bar with one finger and install only 3 screws (Phillips 4mm x 10mm) in the first, third and fifth holes, leaving two holes empty. **The screws should pass through the hinge, through the body, and through the hinge bar in that order. If not ordered properly, the window will not stay in place. Do not overtighten.**

Mounting the Latch

11. For 1950-64, the window latches rest on the pop-out frame and mount with 2 screws. Mount the latch with knob facing up. With the latch mounted to the frame, fully extend the latch and match its 4 holes to the holes on the car's body. Use the provided machine screws to attach the latch to the body.
12. For 1965-79, position the latch with its knob up.. One side will be mounted through the glass hole, while the other will be mounted to the body.
13. Remove the "C" clip from the latch's round head area. Place the pointed end through the glass with one rubber gasket on each side of the glass. Secure the latch with the "C" clip. Make sure you have
14. Extend the latch, lining up its 3 holes to those on the body. Mount the latch to the body with the provided machine screws.
15. Repeat steps for opposite side.
16. Your windows require that a Pinch Welt (#379-324) be installed around the inside opening of the window, to cover up the headliner's edge, as well as the metal edge of the car surrounding the window.